



1468 West Hospital Road
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TECHNICAL DATA SHEET – InTech 72-20 Enhanced Polyester Resin

InTech 72-20 is a physical strength enhanced, promoted, thixotropic, rigid, corrosion resistant, polyester resin. It is specifically formulated to resist various chemical solutions, as well as municipal sewage and water when manufactured according to cured-in-place techniques for the relining of pipes. This resin has been tested and has passed the requirements for retention of physical properties and weight gain when exposed to corrosive media to ASTM test procedures C-581, D-5813 and F-1216. It has also been tested according to ASTM D-2990 for Flexural Creep. Data on these tests and any corrosion recommendations will be supplied upon request. Resins manufactured for Inliner meeting this specification areas follows: Ashland's LB 1043-18, Chemtron's B-3006, Interplastic's COR72-AT-470, and AOC's Vipel L704FAP.

TECHNICAL DATA

LIQUID RESIN PROPERTIES

Viscosity, Brookfield Model RV @ 77°F (25°C) #4 spindle @ 20 rpm, cps	4,000 – 5,000
Thixotropic Index	4.0 - 5.0
Gel time run in a 140°F (60°C) water bath, catalyzed with 0.1 phr of Perkadox 16 and 0.5 phr of Trigonox 42S	
Gel Time, @ 140°F (60.0°C), min:sec	18:00 – 25:00
Stability at: 72°F (22.0°C)	≥24 Hours
Non-Volatile, %	65 - 70
Specific Gravity	1.22 - 1.26

TYPICAL PROPERTIES OF A 6 MM FELT LAMINATE

Flexural Strength, ASTM D-790	8,300 psi	57 MPa
Flexural Modulus, ASTM D-790	814,000 psi	5,612 MPa
Tensile Strength, ASTM D-638	72,000 psi	49 MPa
Tensile Modulus, ASTM D-638	750,000 psi	5,171 MPa
Tensile Elongation, ASTM D-638	1.0 %	1.0 %
Barcol Hardness (934-1), ASTM D-2583	52	52

All specification and properties shown are approximate. Specifications and properties of material delivered may vary slightly from those given above. Inliner Technologies, Inc. makes no representations of fact regarding the material except those specified above. No person has any authority to bind Inliner Technologies, Inc. to any representation except those specified above. Final determination of the suitability of the material for the use contemplated is the sole responsibility of the Buyer. Inliner Technologies, Inc. sales representatives will assist in developing procedures to fit individual requirements.



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